



ABENA®

DoECO

100% plastic-free food boxes
with cellulose coating

DoECO™



Sustainability and functionality can go hand in hand

Choosing sustainable packaging is difficult if also the functionality must be top notch. But what if you can get the best properties of plastic from a 100% natural and biodegradable material?

What can you do with DoECO?

DoECO is an eco-friendly packaging range with cellulose that can become your sustainable alternative to traditional plastic packaging for the benefit of both people and environment.

100% plastic free – 100% natural

The DoECO packaging range is made of cardboard coated with cellulose. Cellulose is a strong and 100% natural mono material made of wood. In addition to being a biodegradable plant-based material, cellulose is unique as it has the same barrier properties as plastic.

*Lids are available for selected DoECO packaging and come either as an add-on purchase or as pre-packed with the trays.
The lids are manufactured in recyclable PET.*

If you choose packaging from the DoECO range, you get a unique packaging which combines sustainability and functionality:

- ✓ Produced from 100% FSC™-certified paper
- ✓ Grease and liquid resistant
- ✓ Microwave safe
- ✓ Elegant, clean and natural design
- ✓ Perfect fit for lunch dishes, meal solutions and cakes
- ✓ Customizable upon request

Choose DoECO and help along yourself, your fellow human beings and the environment.

DoECO  TM





Takeaway box



Item number	Dimensions	Features	Volume, net	Material	Color
1999903091	17 × 7 × 4 cm	With window and hinged lid	500 ml	Cellulose, paperboard	Brown
1999903092	20 × 12 × 4 cm	With window and hinged lid	1000 ml	Cellulose, paperboard	Brown
1999903093	20 × 20 × 4 cm	With window and hinged lid	1500 ml	Cellulose, paperboard	Brown
1999903094	26 × 15 × 4 cm	With window and hinged lid	1450 ml	Cellulose, paperboard	Brown

The trays are delivered flat, but are easily assembled like other known cake boxes, etc. But unlike many others, the special design and assembly ensures that the trays have no openings and this and the unique coating make the trays 100% grease and liquid resistant.



- Simple design with good utilization and high visibility of the sales items
- Easy to display in a sales counter
- Endless possibilities for salads, cakes, sandwiches, sushi, tapas etc.
- The coating and special folding make the trays resistant to moisture
- The shape makes the trays easy to pack for takeaway



Takeaway box



Item number	Dimensions	Features	Volume, net	Material	Color
1999903051	14,5 × 9,5 × 4,5 cm	With PET lid	400 ml	Cellulose, paperboard	Brown
1999903052	20,7 × 12,7 × 5,5 cm	With PET lid	800 ml	Cellulose, paperboard	Brown

A good and functional series of meal trays. The trays are delivered together and are easy to fill. The edges are bent down and the supplied lid in PET can be put on easily and closes well. The lid makes the trays stackable, and ensures efficient use of space in the transport bag or box. Ideal for school canteens, takeaway in cafes and restaurants, lunch arrangements, etc. for both hot and cold dishes. Note the lid is not suitable for use in the microwave.



Takeaway box



Item number	Dimensions	Features	Volume, net	Material	Color
1999903053	12,8 × 12,8 × 4,5 cm	With PET lid	550 ml	Cellulose, paperboard	Brown

Square tray with a high glass-clear lid, which gives the dish a very nice presentation and the opportunity to build the dish up in height without the decoration being pressed by the lid. Suitable for most meal salads but can also be used for delicious lunch dishes from the menu. The tray is delivered in assembled form and the high lid ensures a nice view of the product when shown on the counter. The coating and the double cardboard layer make the tray very grease and moisture resistant.



- Functional tray solutions with separate lids
- Simple design allowing for high space utilization
- Crystal-clear lids for high visibility
- Ideal for serving single portions for canteen arrangements, school dining, takeaway menus, etc.



Delicacy tray

Item number	Dimensions	Volume, net	Material	Color
1999903158	22 × 14 × 2 cm	400 ml	Cellulose, paperboard	Brown

Everything from smoked salmon in slices, cold cuts and charcuterie products of many kinds are presented uniquely using this solution. The trays are stacked and can be filled easily. Simply open the cover and slide in the tray. Two flaps lock the cover so the tray is firmly fixed.



Cover

Item number	Dimensions	Features	Material	Color
1999903160	22 × 14 × 2 cm	For delicatessen tray, with window	Cellulose, paperboard	Brown

Cover for delicacy tray, ideal for serving fruit and/or vegetables for take away.



Lid

Item number	Dimensions	Features	Material	Color
1999903161	23,5 × 14,2 × 9 cm	For delicatessen tray	PET	Clear

Lid for delicacy trays, which protects the content from being squashed and makes the trays suitable for products, such as sandwiches, meatballs, cakes etc.



- Classic EPS tray design in a 100% plastic-free alternative
- High-end presentation by using the window cover
- Wide application for delicacy and charcuterie products, cakes, confectionery and much more
- The tray can also be used with a high, transparent lid allowing multiple situations of usage.



Tortilla box

Item number	Dimensions	Features	Volume, net	Material	Color
1999903048	9 × 5 × 13 cm	With window	450 ml	Cellulose, paperboard	Brown

Cutting wraps diagonally increases the visibility of the product.
This box is designed for an enhancement of the display effect.



Sandwich tray

Item number	Dimensions	Features	Material	Color
1999903071	13 × 13 × 7 cm	With window	Cellulose, paperboard	Brown

For the ideal presentation of triangle sandwiches. The box fits a 3-layer sandwich with filling or two 2-layer sandwiches. The window is part of the coating and therefore the box is tight and does not leak liquid and/or grease. If you want the product heated, this can be done in a microwave.



- Design and functionality characterize these trays.
- Supplied in a flat shape, which takes up minimal storing space.
- Easy to open, fill and close.
- The boxes can be displayed standing or lying, depending on the products to be presented.
- The shape makes it easy to pack it in transport boxes for larger dining events such as festivals, sports events, etc.



Takeaway box

Item number	Dimensions	Volume, net	Material	Color
1999903005	13 × 10,5 × 6,4 cm	600 ml	Cellulose, paperboard	Brown

A functional box, suitable for all kinds of take away. The box is preassembled and ready to be filled with hot or cold dishes. The design is known from Asian rice and noodle dishes.



- The boxes are delivered assembled – ready to be filled, closed and served.
- Typically used for Asian inspired noodle and rice dishes, but applications are many.
- Ideal for transportation.
- The plastic-free coating makes the boxes resistant to grease and moisture.

BECAUSE WE CARE

Abena A/S · Egelund 35 · 6200 Aabenraa
Tlf. 74 31 15 24 · horeca@abena.dk · online.abena.dk